



# MASTIC® EVERPLANK™ HORIZONTAL SIDING 2-PART ADHESIVE, SUMMER FORMULA 65° F+

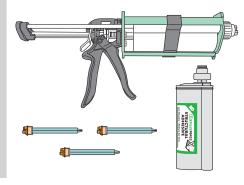
# **EXPERT INSTALLATION TIPS** | GETTING IT RIGHT THE FIRST TIME

### XFERT INSTALLATION TIPS | GETTING IT RIGHT THE TIME THE

### **ADHESIVE**

Mastic EverPlank must have bonding plates and bonding strips installed – see installation instructions. You **must use the specified 2-part adhesive** to ensure the panels and bonding plates are properly bonded together.

**Warm weather formula (PB425)** is recommended for approximate temperatures of 65° F and greater.



# PREPARING ADHESIVE

Load the adhesive cartridge in the 2-part application gun. The channel will allow the nozzle to seat correctly into the gun.

Unscrew the cartridge retaining nut and pull the end plug. Set both aside temporarily.

Pump the application gun to purge a small amount of adhesive from both tubes in the combined cartridge to ensure they are flowing properly.

Install the mixing nozzle and hand tighten using the cartridge retaining nut.

Pump the application gun until the adhesive mixture flows through the outlet of the mixing nozzle. Each tube contents are color coded to ensure proper mixing.

The adhesive must be mixed properly before applying to the panel.

### PROPER BLENDING

Apply adhesive to scrap stock until the adhesive is properly mixed.

When ready to use, adhesive coming from the nozzle must be a single consistent color.

These examples are NOT fully mixed:





Product is ready to use when adhesive is a consistent blended color:



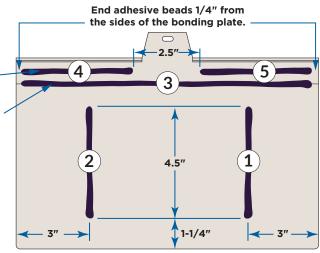
### **BONDING PLATE ADHESIVE**

Apply five medium beads (approx. 1/4") of adhesive to bonding plates as shown, following the numbered sequence.

Adhesive lines 4 and 5 must be centered between adhesive line 3 and the bent tabs of the Bonding Plate.

Center adhesive line 3 on the line etched on the Bonding Plate.

NOTE: It is critical the adhesive is applied in the order shown.



Learn more
about proper
installation and
view expert
training videos

Click or scan the QR code below.



bit.ly/3GQhKIU





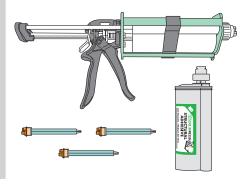
# MASTIC® EVERPLANK™ HORIZONTAL SIDING 2-PART ADHESIVE, WINTER FORMULA UP TO 65° F

# **EXPERT INSTALLATION TIPS** | GETTING IT RIGHT THE FIRST TIME

### **ADHESIVE**

Mastic EverPlank must have bonding plates and bonding strips installed see installation instructions. You must use the specified 2-part adhesive to ensure the panels and bonding plates are properly bonded together.

Cold weather formula (PB320LV) is recommended for approximate temperatures up to 65° F.



# PREPARING ADHESIVE

Load the adhesive cartridge in the 2-part application gun. The channel will allow the nozzle to seat correctly into the gun.

Unscrew the cartridge retaining nut and pull the end plug. Set both aside temporarily.

Pump the application gun to purge a small amount of adhesive from both tubes in the combined cartridge to ensure they are flowing properly.

Install the mixing nozzle and hand tighten using the cartridge retaining nut.

Pump the application gun until the adhesive mixture flows through the outlet of the mixing nozzle. Each tube contents are color coded to ensure proper mixing.

The adhesive must be mixed properly before applying to the panel.

### PROPER BLENDING

Apply adhesive to scrap stock until the adhesive is properly mixed.

When ready to use, adhesive coming from the nozzle must be a single consistent color.

These examples are NOT fully mixed:





Product is ready to use when adhesive is a consistent blended color:



### BONDING PLATE ADHESIVE

Apply five medium beads (approx. 1/4") of adhesive to bonding plates as shown, following the numbered sequence.

Adhesive lines 4 and 5 must be centered between adhesive line 3 and the bent tabs of the Bonding Plate.

> Center adhesive line 3 on the line etched on the Bonding Plate.

NOTE: It is critical the adhesive is applied in the order shown.

End adhesive beads 1/4" from the sides of the bonding plate. 4 3 2 1 1-1/4"

Learn more about proper installation and view expert training videos

> Click or scan the QR code below.



bit.ly/3GQhKIU