



1500 Single Hung Top Lite Solar Screen Kit Field Installation



IMPORTANT! READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION.



STEP 1)

Raise the sash completely and remove the half screen.

STEP 2)

Identify the pre-cut track for the head of the unit. It is the shorter of the three pieces supplied in the kit and the only piece that length. Assemble the top track to the two corner keys (Figure 1).

STEP 3)

Open the profile. **Helpful Tip: Predrill or center punch fastener locations.** Align the interior edge of the track with the glazing leg (Figure 2a). This should be flush, not to exceed 1/32". Using the scribe line on the window, and starting at about 2" from each end, install the provided screws and space them a maximum of 12" apart.

STEP 4)

Install the side or vertical pre-cut tracks by sliding them up until they stop in the corner keys. Align the vertical tracks (Figure 2b). Fasten them into place using the provided screws, using the same spacing as the horizontal piece.

STEP 5)

Working from one end of the track to the other, fold over the flexible cover of each track, snapping it under the tab (Figure 3).

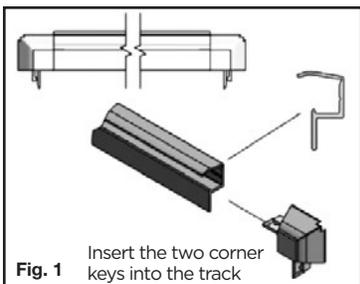


Fig. 1 Insert the two corner keys into the track

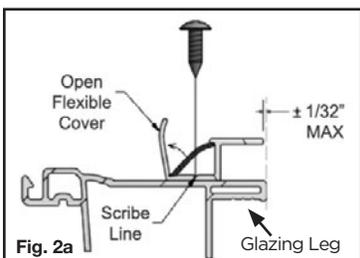


Fig. 2a

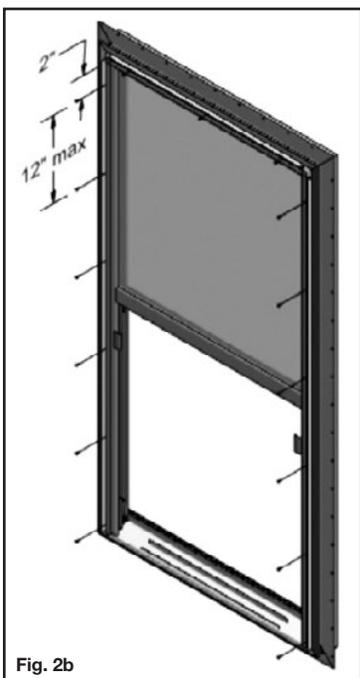


Fig. 2b

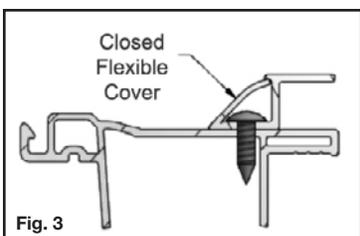


Fig. 3

STEP 6)

From the exterior of the home, insert the supplied screen track filler into the right screen channel (Figure 4a). **NOTE: The legs are flared out on the filler to create an interference fit.** Be sure to press the filler firmly into place (Figure 4b).

STEP 7)

Insert the side-loaded screen into the screen track, opposite of the screen track filler. With your right hand, push firmly on the right screen leg to depress the springs enough to allow the left screen leg to bypass the outside lip of the screen track. Using the corner key tabs with your left hand, pull the screen in toward the interior while the springs are depressed, and release. The spring tension created will hold the screen in place.

STEP 8)

The screen should now be ready to slide into place. Slide your fingers under the bottom of the screen and push the screen up until it stops. Reinstall the standard half screen back into place. Your window should now have both a solar screen and a standard half screen (Figure 5).

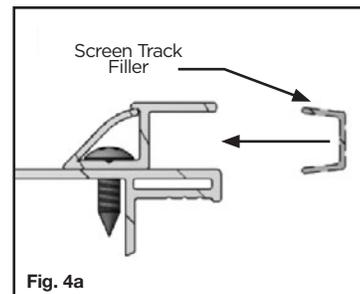


Fig. 4a

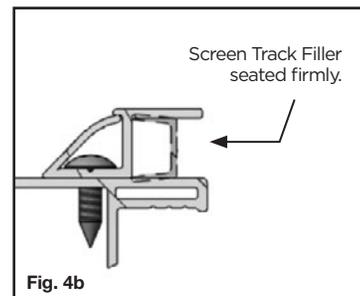


Fig. 4b



Fig. 5

Your installation is now complete.

