Mastic products are backed by Ply Gem — a 75-year leader in pioneering performance home exteriors, with a superior warranty for exactly the home you want for decades to come. Homeowners can feel confident knowing Ply Gem always goes the extra mile. From innovative engineering to trend setting design and industry leading warranties, we’re a company you can trust with products you’ll love.
The solid look of wood. The low maintenance of vinyl. The comfort of a thick layer of insulation. It’s a combination that enhances curb appeal, lowers energy bills and adds value. It’s a system that improves your quality of life.
INSULATED

COMFORT is a thick layer of insulation surrounding your home. It’s being warm in winter and cool in summer. It’s keeping unwanted noise out. It’s saving energy year-round.
A continuous blanket of insulation

Most homes have insulation between the studs in exterior walls. But heat can escape in winter (and enter your home in summer) through gaps and holes around windows, doors and across wall studs.

Structure Home Insulation System not only covers exterior walls with a layer of continuous insulation, it also covers problem areas around windows, doors and corners with a range of insulated accessories.

STUDS IN YOUR WALL TRANSFER HEAT.
COVERING THEM WITH INSULATION SAVES ENERGY.

Structure Home Insulation System covers the entire wall with a thick layer of insulation to prevent thermal bridging.

Thermal bridging through the studs and wall intersections is revealed with an infrared camera.

STRUCTURE HOME INSULATION SYSTEM HAS GREATER INSULATING POWER THAN OTHER CLADDING OPTIONS.

* R-value means resistance to heat flow. The higher the R-value the greater the insulating power.

1 Side-by-Side, All Siding Isn’t Created Equal, Page 3, by Insulated Siding with Fullback Technology*, Progressive Foam.

2 http://www.progressivefoam.com/replacing-vinyl-siding

**TRIPLE PROTECTION AGAINST THE ELEMENTS**

- Up to 1-1/4" of insulation boosts R-value of exterior walls and helps save energy year-round.
- Rigid substrate adds strength, maintains flatness and improves impact resistance.
- Helps prevent mold and mildew growth caused by moisture buildup under the siding.

**BREATHABLE INSULATION FOR A HEALTHIER HOME**

- Formulated with Duranyl 5000® to resist fading and weathering. Even darker colors retain their rich hues.
- EPS foam is a breathable material that allows water vapor to escape so it doesn’t accumulate and cause problems in your walls.

The average family of four produces four to six gallons of water vapor each day. That water vapor must be allowed to escape to prevent moisture from accumulating and causing problems in your walls.

Like today’s high-performance clothing, Structure Home Insulation System allows moisture generated by your daily activities to escape while protecting you from the elements.

The EPS foam backing has a Permeability Rating of 5.
BEAUTY is in the look and feel of solid wood. It’s an authentic cedar grain with a low-maintenance finish. It’s wide panels with dramatic shadow lines. It’s the best-looking house on the block.
**Solid curb appeal**

When you combine rigid foam insulation and vinyl siding, you get a solid panel that looks and feels like traditional wood siding. The panels are broader than ordinary vinyl siding and they maintain their shape under pressure. The foam backing also tightens the seams between the panels for attractive, straight lines and added curb appeal.

| WIDE RANGE OF COLORS FROM LIGHTER SHADES AND EARTH TONES TO DARKER HUES |
| LAYS FLAT OVER IMPERFECTIONS IN WALL SURFACES FOR A STRAIGHT, UNIFORM APPEARANCE |
| COORDINATES WITH A VARIETY OF COLORS, TEXTURES AND MATERIALS |
| LONGER 16’ 8” LENGTHS MEAN FEWER SEAMS. WITH LONG LENGTH PANELS, YOU CAN REDUCE OR EVEN ELIMINATE SEAMS |
Beautiful

Choose from a broad color palette.

To see how different colors might look on your home, try our visualizer options at mastic.com/getstarted.

<table>
<thead>
<tr>
<th>Color Key</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>S7</td>
<td>Single 7&quot; Long Length</td>
</tr>
<tr>
<td>D6</td>
<td>Double 6&quot; Long Length</td>
</tr>
<tr>
<td>DL</td>
<td>Double 4-1/2&quot; Dutch Lap Long Length</td>
</tr>
<tr>
<td>ALL</td>
<td>All Panels</td>
</tr>
</tbody>
</table>

### DEEP COLORS

<table>
<thead>
<tr>
<th>Color Name</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Russet Red</td>
<td>Premium</td>
</tr>
<tr>
<td>Rugged Canyon</td>
<td>Premium</td>
</tr>
<tr>
<td>Deep Granite</td>
<td>Premium</td>
</tr>
<tr>
<td>Quiet Willow</td>
<td>Premium</td>
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<tr>
<td>Montana Suede</td>
<td>Premium</td>
</tr>
<tr>
<td>Misty Shadow</td>
<td>Premium</td>
</tr>
<tr>
<td>Vineyard Grove</td>
<td>Premium</td>
</tr>
<tr>
<td>Autumn Harvest</td>
<td>Premium</td>
</tr>
</tbody>
</table>

**INTERACTIVE DESIGN TOOL** With just a few clicks, you can apply different combinations of colors and products to see how they look together. Try it with a variety of home styles or with a photo of your own home. Explore your possibilities at mastic.com/getstarted.

Due to printing limitations, colors may not be exactly as shown. Refer to actual sample and color chips for best match.
CLASSIC COLORS

CORN SILK
HARBOR GREY
EVEREST
SCOTTISH THISTLE

PEBBLESTONE CLAY

LIGHT COLORS

VICTORIAN GREY
WICKER
SANDTONE
SAGE

DESERT SAND
CLASSIC CREAM
CAMEO
WHITE
STRENGTH is hanging tough in high winds. It’s not warping in extreme heat or cracking in freezing temperatures. It’s absorbing hits from hail and foul balls. It’s lasting beauty.
STRUCTURE HOME INSULATION SYSTEM PROVIDES GREATER STRUCTURAL INTEGRITY.

The foam backing, double nail hem and secure locking system create stronger, more rigid panels with tighter seams.

**Up to 300 percent more impact resistance**

The EPS foam bonded to our panel acts as a shock absorber to provide up to 300 percent more impact resistance than standard vinyl siding. In testing, Structure Home Insulation System withstood hammer blows that damaged lesser siding products.

**TORNADO-TOUGH, FOLD-OVER NAIL HEM** (Double 4” and Double 4-1/2” Dutch Lap)

**THICKER IS BETTER**

Up to 1-1/4” of EPS insulation to absorb impacts without denting.

**PATENTED T3-LOK®**

Unique design tightens lock under pressure so siding stays put even in challenging weather.

**HANG-TOUGH™ TECHNOLOGY**

Exclusive formulation makes panels more resistant to cracking, impact and thermal distortion.

**LARGER ¾” PANEL PROJECTION**

Improves strength, stability, wind resistance, and creates a more realistic shadow line.

**16’ 8” LONG LENGTH PANELS**

For virtually no seams and a cleaner, more professional look. Ideal for larger homes.

**190 MPH WIND SPEED RATED UP TO 190 MPH**

**COLOR-THROUGH TECHNOLOGY**

Color runs throughout the panel so nicks and scratches won’t mar the appearance.

**DURANYL 5000®**

adds extra UV protection to resist fading and weathering.
SUSTAINABILITY is using less energy to heat and cool your home. It’s using recycled materials to conserve resources. It’s protecting your home without polluting the environment.

This 2,300-square-foot smart home received Florida’s first Gold-Level Leadership in Energy and Environmental Design (LEED) home certification using Structure Home Insulation System.
A greener choice for your home

Structure Home Insulation System can help you meet your sustainable building goals. It's engineered to last a lifetime. It never needs painting or staining (unlike fiber cement, which requires repainting over time). And its thick layer of insulation boosts the R-value of your exterior walls, reducing energy consumption and helping to shrink your carbon footprint.

Made from abundant natural resources

The vinyl in our panels is derived from two natural resources: salt (57 percent) and natural gas (43 percent). Additives such as stabilizers and antioxidants increase durability and enhance performance.

Contributes to green building certification

Structure Home Insulation System can help you earn LEED and NAHB Green Building Certification. For details, refer to the Building to Make a Difference white paper available at mastic.com.

Enviro snap shot:

- LEED For Homes — Possible Points
  1 – 37
- LEED New Construction — Possible Points
  3 – 12
- NAHB Standards — Possible Points
  61 – 192
PEACE OF MIND is lasting beauty. It’s the end of costly painting and repairs. It’s a trusted brand that stands behind its products. It’s knowing you made the right choice.
There’s no better choice for your home

When you combine lasting beauty with a lifetime of low maintenance and greater comfort, it’s hard to beat. Add up the savings on painting, repairs and monthly energy bills and Structure Home Insulation System looks even better. To learn more, ask your Mastic contractor for color samples and product specifications.

LIFETIME WARRANTY
Structure Home Insulation System is backed by our V.I.P. Limited Lifetime Warranty, which covers against manufacturing defects, excessive fading and hail damage for as long as you own your home. To protect your investment, the warranty is transferable in the event you sell your home. (See warranty for details.)

THIRD-PARTY TESTED FOR QUALITY
In addition to our own quality controls, Structure Home Insulation System is tested and inspected by a third party for color retention, consistency, weatherability, impact strength and windload resistance (ASTM D6864, D3679).

Consult the VSI website at www.vinylsiding.org for a current list of certified products and colors.

NEVER NEEDS PAINTING OR STAINING
Unlike wood, stucco or fiber cement, Structure Home Insulation System never needs painting or staining, which saves you time and money year after year.

COMPARE MAINTENANCE COSTS
Structure: $5 (just soap and water)
Other cladding options: up to $5,000 (Based on typical prep, caulking and repainting of the average home)
The longer lengths of Structure Home Insulation System panels keep seams to a minimum, add aesthetic appeal, shorten installation time and reduce waste. It’s a beautiful thing for homeowners and installers alike.

**VIRTUALLY SEAM-FREE APPEARANCE**

**STANDARD LENGTH**

12’ 1”, 12’ 3” and 12’ 6”
See the difference a 30 percent longer panel can make in the appearance of your home.

**AVERAGE NUMBER OF SEAMS**
Standard Length panels measure 12’

**SIGNIFICANTLY FEWER SEAMS**
Structure Long Length panels measure 16’ 8” (One-third longer than standard 12’ panels)
It's simple math: longer panels mean fewer seams. With 16' long length panels, you can reduce or even eliminate seams. And when using Structure Home Insulation System, any remaining seams tightly overlap and lay flat, almost disappearing on the wall. Get a seamless look without the seamless cost.
Standard Panels
End Here
DL

DOUBLE 4.5"
DUTCH LAP
R-VALUE: 2.9
Unlike standard lap siding, which has flat panels that overlap each other at an angle, Dutch Lap has a decorative groove between the laps. This groove improves strength, adds depth and creates wider shadow lines. It’s a popular choice for Colonial and Victorian-style homes, as well as hipped-roof styles such as Prairie. Each Double 4.5” DL panel includes two four-and-a-half-inch-wide laps per panel.
D6

DOUBLE 6"
TRADITIONAL LAP
R-VALUE: 3.0
D6

The Double 6” traditional lap style offers wide laps that bring a classic look to almost any home. Traditional lap siding has flat panels that overlap each other at an angle. Each D6 panel includes two six-inch-wide laps on each panel.
S7

SINGLE 7”
TRADITIONAL LAP
R-VALUE: 2.7
The Single 7” style is right at home on a traditional or contemporary house. It offers a classic lap board look with wide 7-inch panels. The foam backing supports the panel and gives it the solid look and feel of wood lap siding.
Finish your home with style and charm

Choose the distinctive detailing of lineals and corner posts to add a touch of elegance to your home’s exterior... or for more flair, consider adding the traditional beauty of crown molding to your soffit. Each accessory is specifically designed for use with the Structure Home Insulation System for a cleaner look and a uniquely detailed touch.

**CROWN MOLDING**
The contoured shape of our crown molding adds an elegant, beautifully crafted transition from wall to soffit.

**OUTSIDE CORNERS**
Wider 5” corners add drama and substance. Color options add character and distinctive style.

**WINDOW FINISH**
Our wider lineals add authentic architectural detail around windows and doors, and at corners.

**INSIDE CORNERS**
Bring your walls together with an architecturally correct concave inside corner.
A HEALTHY RESPECT FOR THE PLANET — AND OUR CUSTOMERS.

Ply Gem can help you meet your sustainable building goals and earn points in leading green building certification programs. Our products offer features that positively contribute to sustainable practices, improved energy efficiency or lifecycle benefits of homes. All are foundational elements of sustainable building reflected in Ply Gem’s Enviro initiative.

For more information on how Mastic products can help you meet your sustainable building goals, refer to our Building to Make a Difference white paper available at mastic.com.

A HEALTHY RESPECT FOR THE PLANET — AND OUR CUSTOMERS.

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SUSTAINABLE RESOURCES:

- Mastic vinyl siding is manufactured from two abundant natural resources: salt (57 percent) and natural gas (43 percent).
- During the manufacturing process of our vinyl siding, all unused material is reclaimed and reused, creating one of the most efficiently-produced exterior claddings available today.
- When installed and used properly, Mastic products never require paint or stain, which reduces VOCs released into the atmosphere.
- Mastic Performance Metals have been third-party verified and Green Circle certified to contain a minimum of 67 percent recycled content.
- Ply Gem facilities reuse and recycle pallets and packaging material, reducing raw material needs and landfill use.

ENERGY EFFICIENCY:

- Vinyl siding requires less energy to manufacture per square foot than brick and mortar.
- Mastic vinyl siding is lighter weight per square than other cladding options, so it requires less fuel to transport. Less fuel used means less pollution.
- When correctly installed, the Structure Home Insulation System™ can reduce thermal bridging and help meet the requirements of an ENERGY STAR®-qualified new home. The Structure Home Insulation System™ in a Double 6" profile has an R-value of R-3.0 using the testing method ASTM C1363, as specified by the Federal Trade Commission.
- Mastic Performance Metals’ V-Groove soffit and roof and eave vents support proper attic ventilation efforts, which moderates attic temperatures and improves a home’s energy efficiency. Mastic V-Groove metal soffit provides the most net free ventilation per linear foot of any aluminum soffit system.

LIFECYCLE BENEFITS OF HOMES:

- Mastic vinyl siding is durable and requires no site finish. Our Performance Metals® stand up to weather with virtually no maintenance. Our Designer Accents™ use thicker construction and a baked lacquer finish to ensure that they hold up season after season.
- When installed properly and under normal use, our products should never require painting or staining. They won’t crack, peel, blister, or rot.
- All of our Performance Metals® aluminum accessories are easily recyclable. In fact, at the end of its lifecycle in building applications, 100 percent of the aluminum can be recycled.

INSULATED VINYL SIDING ENVIRO SNAP SHOT:

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Looking for Mastic products with features that can contribute to overall energy savings, lower maintenance and reduced environmental impact? These logos identify products recognized by third parties as supporting green building practices.

Mastic supports green building and it shows. We are active members of both the USGBC and NAHB — two key organizations that are working to define sustainable building practices.
GIVE YOUR HOME
THE PERFECT FINISH

The big things like siding and windows make the house, but it's the finishing touches that make it home. So start with the rich texture of shakes or the crisp shadow lines of lap siding, but finish with charming shutters, expertly crafted trim or rustic stone. Creating your dream home exterior can start and finish with Ply Gem. Every product we make is designed to perform and look beautiful together. Because a house is a home when it's perfectly finished.
Get Started
To get started on your dream home exterior visit mastic.com/getstarted.

1 DREAM
DESIGN FIELD GUIDE
A series of amazing exterior transformations that will inspire ideas for your own home.

2 ADD COLOR + VISUALIZE
THE INTERACTIVE DESIGN TOOL
Mix and match colors and styles to see how they look together.

3 PREVIEW
DREAMHOME PROFESSIONAL
Use a photo of your home to see a realistic image of a designed exterior on your house. Ask your builder or remodeler.
THE PLY GEM PROMISE

Mastic products are backed by Ply Gem — a 75-year leader in pioneering performance home exteriors, with a superior warranty for exactly the home you want for decades to come.