Ply Gem® STONE

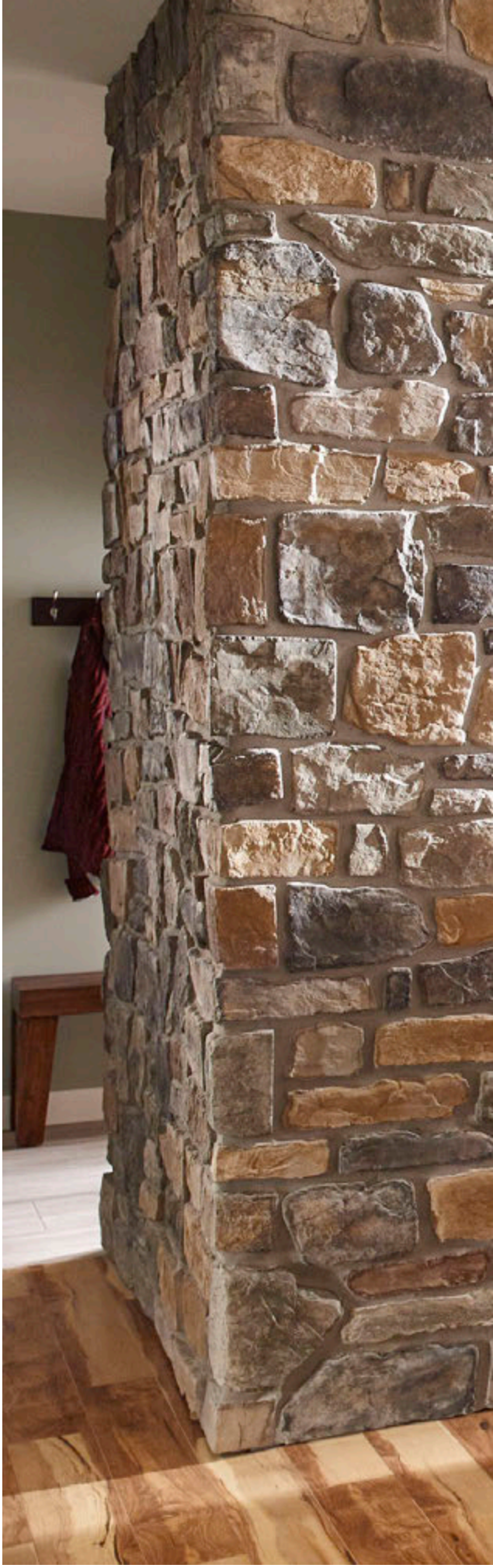
PRODUCT CATALOG

Nature of our *Stone*

What makes Ply Gem Stone a natural choice for your home? For starters, we defy you to spot the difference between our stone and Mother Nature's. It's not easy because we use larger molds than the industry norm, and non-repeating shapes and colors every 100 square feet. Our colors have a natural variegated look. Skilled artisans apply liquid tints that are absorbed into the stone, creating more durable colors that resist fading.

Another difference only appreciated over time is the density of our stone. It's twice as dense as the industry standard making our stone less porous and more durable. We guarantee it with a 50-Year Limited Warranty. After all, if you appreciate the timeless beauty of stone, shouldn't you choose a stone veneer that stands the test of time?

PLY GEM STONE & CANYON STONE WARRANTY
50
YEAR



Cover: *True Stack in Calgary*
This page: *Manorstone in Sierra*

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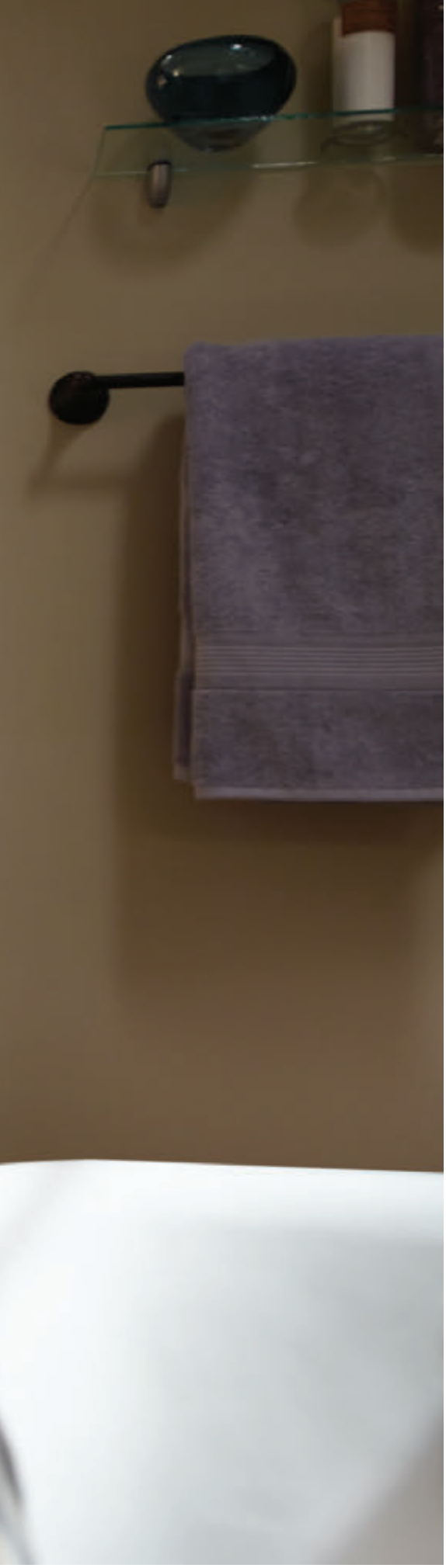
This beautiful stone wall looks as though it was formed by nature. It has a rich, time-worn quality that's transformed a master suite into a warm, inviting sanctuary.



Ridgestone in Chardonnay

Why add *Stone*

STONE ADDS CHARACTER

Ply Gem Stone is available in a wide variety of styles. Some lend a rustic character to your home or evoke an old-world aesthetic, while others look distinctly contemporary. Each has a timeless quality and a natural beauty that can define and enhance your home's character.

STONE ADDS SUBSTANCE

Stone adds a sense of weight and permanence to a home. It grounds a home and connects it to the natural environment. With its mass and variety of sizes, shapes and colors, stone creates a bold impression unlike any other building material.

STONE ADDS TEXTURE

Compared to stone, most building materials are relatively flat. Stone adds depth and texture, enhancing the style of your home. The natural faces of stone help blend new homes with mature landscapes and bring a touch of the outdoors to indoor spaces.

STONE ADDS VALUE

Ply Gem Stone adds curb appeal and increases the value of a home to buyers. It has a natural beauty that lasts for decades. More affordable than quarried stone or fieldstone, it's an investment that rewards you with a distinctive natural charm.

DID YOU KNOW?

ESTIMATING YOUR NEEDS

Ply Gem Stone is sold in boxes of 10 sq ft of coverage with a half-inch mortar joint. Dry stack applications will yield 8.5 sq ft of coverage.

The texture of True Stack brings a timeless quality to contemporary settings. The natural variation in the stone colors – from warm earth tones to cool grays – pairs beautifully with an exterior palette.

True Stack in Flint

Where to use *Stone*

EXTERIOR

Ply Gem Stone can be used as an accent or as the primary design element on the exterior of a home. It's often used to dress up foundation walls, lend charm to porch columns or add a rustic touch to chimneys. An entire façade or dominant gable covered in stone can set a home apart. Brick veneer is also a popular choice where a traditional look is desired.

INTERIOR

A fireplace may be the obvious choice, but it's not the only place stone can warm up a room. The rich texture of stone adds natural warmth to entrance halls, living and dining rooms, bedroom walls, bathrooms, kitchens, bar areas, and wine cellars — anywhere you want to add a striking accent. And because our stone requires no additional structural support, it's easy to transform almost any building surface.

OUTDOOR LIVING

Ply Gem Stone is perfect for creating outdoor living spaces. It can be as simple as an outdoor fireplace or fire pit surrounded with stone benches or as elaborate as an outdoor kitchen. You can also use stone to dress up walls, fence posts, gate posts and mailboxes.

DID YOU KNOW?

ESTIMATING YOUR NEEDS

Ply Gem Stone is sold in boxes of 10 sq ft of coverage with a half-inch mortar joint. Dry stack applications will yield 8.5 sq ft of coverage.

A good example of coordinating colors and textures is shown here. Stone and siding materials all have a rustic texture but the contrasting color of the shingles creates a clean, contemporary look.

Cascade Ledge in Alpine Mist

Choosing *Stone*

STYLE

The stone and mortar style you choose should suit the look and style of your home. Generally, roughly textured faces in dry-stack style (no visible mortar joints) create a rustic impression. Smoother stone faces with visible mortar joints create a grander, more formal look.

COLOR

Stone can be used to complement or contrast with the surrounding palette. Contrasting stone colors work especially well as decorative accents. Complementary colors fit in with the colors of your home and landscape. Because stone colors have a natural variation, stone is an excellent bridge between two existing colors on your home.

SCALE

The size of stones should be proportional to the area they're applied to. Larger stones look better on larger surfaces while smaller stones are better suited to small surface areas. Larger stones also make the base of a structure look stronger.

DID YOU KNOW?

ESTIMATING YOUR NEEDS

Ply Gem Stone is sold in boxes of 10 sq ft of coverage with a half-inch mortar joint. Dry stack applications will yield 8.5 sq ft of coverage.

Styles

Ply Gem Stone is available in a wide range of styles, shapes, sizes, textures, and colors. To help you choose the right stone for your home's exterior, compatible architectural styles are shown for each stone style along with mortar style, applications, and finishing stones.

12 | **NEW** Canyon Ledge
14 | Cascade Ledge
16 | **NEW** Castle Stone
18 | Colonial Brick
20 | Cut Cobblestone
22 | Fieldstone
24 | Ledgestone
26 | Manorstone
28 | Ridgestone
30 | Riverstone
32 | Shadow Ledgestone
34 | True Stack™
36 | Tuscan Fieldstone

Canyon Ledge in Niagara

Canyon Ledge

Layers of texture and color mimic the depth and beauty of a natural canyon, Canyon Ledge connects rustic comfort to artistic style. Carved from the landscape of a naturally worn and weathered ledge, this style adds native warmth to any setting.

	Item Number	Coverage per Carton	Carton Weight	Cartons Per Pallet
Flats	75513610	10 sq ft	80 lbs	24
Corners	75513611	5 linear ft	45 lbs	24

COLOR OPTIONS:

Chardonnay 8013

Harvest 8094

Niagara 8095

Summit 8074

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Cascade Ledge in Mystic

Cascade Ledge

This versatile style works well with all types of architecture, especially contemporary settings. A mix of ledge stones and cobble jumpers fit tightly together to create long, clean lines with a detailed face texture.

	Item Number	Coverage per Carton	Carton Weight	Cartons Per Pallet
Flats	75513510	10 sq ft	100 lbs	20
Corners	75513511	5 linear ft	75 lbs	20

COLOR OPTIONS:

Alpine Mist 8080

Fairbanks 8077

Golden Hill 8079

Mystic 8078

Sandy Creek 8082

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Castle Stone in Texas Cream

Castle Stone

Restoring medieval charm, Castle Stone echoes the historical strength and glory from the castles of Scotland. Dignified and strong, this style is a stunning complement that will make any setting unforgettable.

	Item Number	Coverage per Carton	Carton Weight	Cartons Per Pallet
Flats	75513810	10 sq ft	100 lbs	20
Corners	75513811	5 linear ft	60 lbs	20

COLOR OPTIONS:

Summit 8074

Morning Mist 8090

Texas Cream 8096

Sandy Buff 8089

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Colonial Brick in Chester

Colonial Brick

Brick veneer lends a stately appearance to exteriors and is a great way to accent windows and doors. Inside it adds warmth to kitchen walls and fireplaces. Available in a choice of thicknesses and colors, brick veneer is a popular alternative to traditional brick because of its lighter weight and lower cost.

	Item Number	Pcs per Carton	Coverage per Carton	Carton Weight	Cartons Per Pallet
1" Flats	75513110	70	10 sq ft	70 lbs	32
1" Corners	75513111	25	5 linear ft	36 lbs	32
2" Flats	75513210	35	5 sq ft	70 lbs	32
2" Corners	75513211	25	5 linear ft	72 lbs	32

	Item Number	Pcs per Carton	Dimensions	Carton Weight	Cartons Per Pallet
Brick Sill	75510712	10	2.875"w x 3.5"h x 19.25"l	100 lbs	20

COLOR OPTIONS:

Chester 8068

Clarion 8015

Fulton 8025

Monroe 8041

Colonial Brick Sill

Available in all brick colors

These can be used as window sills and transitions between siding.

On stone walls, brick sills and arches can be used to accent windows and doors. On brick walls, stone can be used for an attractive contrast.

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Cut Cobblestone in Easton

Cut Cobblestone

This beautiful profile mirrors the classic look of rough-dressed stone. The chiseled face, rectangular shapes and irregular sizes create an old-world look and feel. Available in a variety of colors, the effect is elegant and timeless.

	Item Number	Coverage per Carton	Carton Weight	Cartons Per Pallet
Flats	75511010	10 sq ft	100 lbs	20
Corners	75511011	5 linear ft	75 lbs	20

COLOR OPTIONS:

Aberdeen 8001

Autumn 8004

Buckingham 8009

Chardonnay 8013

Easton 8021

Hampton 8030

Odessa 8069

PA Lime 8046

Shade Mountain 8065

Sherwood 8058

Winfield 8065

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Fieldstone in Autumn

Fieldstone

Fieldstone features random shapes with smooth to slightly rugged faces that fit together like a giant puzzle. The effect is an informal, natural look that's equally at home in traditional and contemporary settings. Considered a grouted stone, the mortar joint accentuates the uneven shapes of the stones.

	Item Number	Coverage per Carton	Carton Weight	Cartons Per Pallet
Flats	75511410	10 sq ft	100 lbs	20
Corners	75511411	5 linear ft	75 lbs	20

COLOR OPTIONS:

Autumn 8004

Buckingham 8009

Chardonnay 8013

Easton 8021

Hampton 8030

PA Lime 8046

Shade Mountain 8054

Shenandoah 8057

Sherwood 8058

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COVENTRY
MANOR

Ledgestone in Easton

Ledgestone

Flat with a relatively smooth face, Ledgestone makes an ideal choice for dry-stack stonework. The randomly stacked stones add rustic charm to walls, fireplaces, living rooms, and porches — anywhere a natural look is desired.

	Item Number	Coverage per Carton	Carton Weight	Cartons Per Pallet
Flats	75511710	10 sq ft	110 lbs	20
Corners	75511711	5 linear ft	85 lbs	20

COLOR OPTIONS:

Autumn 8004

Buckingham 8009

Chardonnay 8013

Easton 8021

Rockaway 8051

Sherwood 8058

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Manorstone in Oswego

Manorstone

This rustic style combines field and ledge stones with a smooth, split face. Varied shapes and sizes create a natural, organic look that works well in virtually any setting: interior or exterior, modern or traditional.

	Item Number	Coverage per Carton	Carton Weight	Cartons Per Pallet
Flats	75513410	10 sq ft	110 lbs	20
Corners	75513411	5 linear ft	75 lbs	20

COLOR OPTIONS:

Oswego 8075

Sierra 8073

Spice 8076

Summit 8074

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Ridgestone in Chardonnay

Ridgestone

Ridgestone captures the nuances and magic of natural rock formation. The stones have the ridged, striated texture of sandstone or limestone. The rippled surface looks as if water has washed over it for millennia. A small percentage of irregular fieldstones are mixed with the horizontal shapes for a more natural look.

	Item Number	Coverage per Carton	Carton Weight	Cartons Per Pallet
Flats	75512110	10 sq ft	100 lbs	20
Corners	75512111	5 linear ft	75 lbs	20

COLOR OPTIONS:

Autumn 8004

Chardonnay 8013

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Riverstone in Earthtone

Riverstone (Special order only)

The smooth, round shapes of Riverstone exhibit a gentle, unpretentious character. They bring the outdoors indoors and make beautiful fireplaces. On the exterior, the variety of shapes, sizes, and colors creates a striking mosaic on walls and columns.

	Item Number	Coverage per Carton	Carton Weight	Cartons Per Pallet
Flats	75512210	10 sq ft	95 lbs	20
Corners	75512211	5 linear ft	30 lbs	20

COLOR OPTIONS:

Earthtone 8020

Midwest 8039

Pocono Mountain 8048

Shade Mountain 8054

Please allow 4-6 weeks for this product to be produced and shipped. This timeframe also includes sample boards.

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Shadow Ledgestone in Autumn

Shadow Ledgestone

Molded from a Civil War fence-row, this profile has a craggy texture and warm earth tones that create an organic, rustic appearance.

	Item Number	Coverage per Carton	Carton Weight	Cartons Per Pallet
Flats	75512310	10 sq ft	100 lbs	20
Corners	75512311	5 linear ft	75 lbs	20

COLOR OPTIONS:

Aberdeen 8001

Antigo 8002

Autumn 8004

Bradford 8007

Buckingham 8009

Chardonnay 8013

Easton 8021

Hampton 8030

Niagara 8095

PA Lime 8046

Shade Mountain 8054

Shenandoah 8057

Sherwood 8058

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True Stack in Tuscarora

True Stack Dry Stack Modular System

To make installation easy, individual stacked stones are molded into panels of varying lengths. The result is a tight-fitting, dry-stacked style with a rugged texture. The stones have a natural, uncut look with projecting edges.

	Item Number	Coverage per Carton	Carton Weight	Cartons Per Pallet
Flats	75512910	10 sq ft	110 lbs	20
Corners	75512911	5 linear ft	75 lbs	20

COLOR OPTIONS:

Arkose 8003

Calgary 8011

Cambria 8012

Flint 8023

Shenandoah 8057

Sonoma 8060

Tuscarora 8063

True Stack makes adding dry stack style simple. True Stack Modular System Panels come in a mix of 9", 13" and 18" lengths.

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Tuscan Fieldstone in Buckingham

Tuscan Fieldstone

These rough irregularly shaped stones evoke the rustic charm of the Mediterranean countryside. Weathered and craggy, the stones impart an old-world beauty. When the joints are grouted, the stonework looks like it's been in place for generations.

	Item Number	Coverage per Carton	Carton Weight	Cartons Per Pallet
Flats	75513010	10 sq ft	110 lbs	20
Corners	75513011	5 linear ft	75 lbs	20

COLOR OPTIONS:

Autumn 8004

Buckingham 8009

Chardonnay 8013

Penns Valley 8047

Shenandoah 8057

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Durata®

An innovative stone veneer that requires no mortar to install. This patented, interlocking system makes creating beautiful interior and exterior walls simple.

40 | Durata® Mortarless Stone

42 | **NEW** Durata® EZ Column Wrap

Durata Mortarless *Stone*

ADVANTAGES OF DURATA

- No mortar needed
- Interlocking panel system designed to minimize panel joints
- Four color options with coordinating accessory colors
- Eliminates vertical seams
- Beautiful ledgestone design
- Allows air movement and water drainage
- Installs with screws
- Saves on time and labor
- Panels interlock with tongue and groove system
- No seasonal restrictions on installation
- Competitive with comparable products already in the market
- New system eliminates embedded nail hem and reduces cracking
- All inclusive system, with all parts included in the box
- Siding contractors can gain back squares lost to masons
- Fits siding contractors existing skill set
- Great for DIY

Harvest 8094

Mystic 8078

Niagara 8095

Shenandoah 8057

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Durata Mortarless Stone in Mystic

DURATA FLAT KIT

PACKAGE CONTENTS:
3 flat panels
6 transitions
3 bracket kits
(6 brackets, 12 screws)

Item Number	Coverage per kit
75524510	7.08 square. ft.

DURATA CORNER KIT

PACKAGE CONTENTS:
8 corners
8 transitions
8 bracket kits
(2 brackets, 4 screws)

Item Number	Coverage per kit
75526011	6.8 linear ft.

DURATA FLAT STARTER KIT

PACKAGE CONTENTS:
3 starter flat panels
6 transitions
3 bracket kits
(6 brackets, 12 screws)

Item Number	Coverage per kit
75524712	7.08 square ft, 8 linear ft.

DURATA SOLDIER & DURATA SILL

PACKAGE CONTENTS:
3 - 18.5” soldiers
5 - 24” sills

COLOR OPTIONS:
Charcoal & Country

	Item Number
Durata Soldier	75517012
Durata Sill	75517112

DURATA STEEL J-CHANNEL/WICKER

PACKAGE CONTENTS:
4 - 6’ pieces per carton

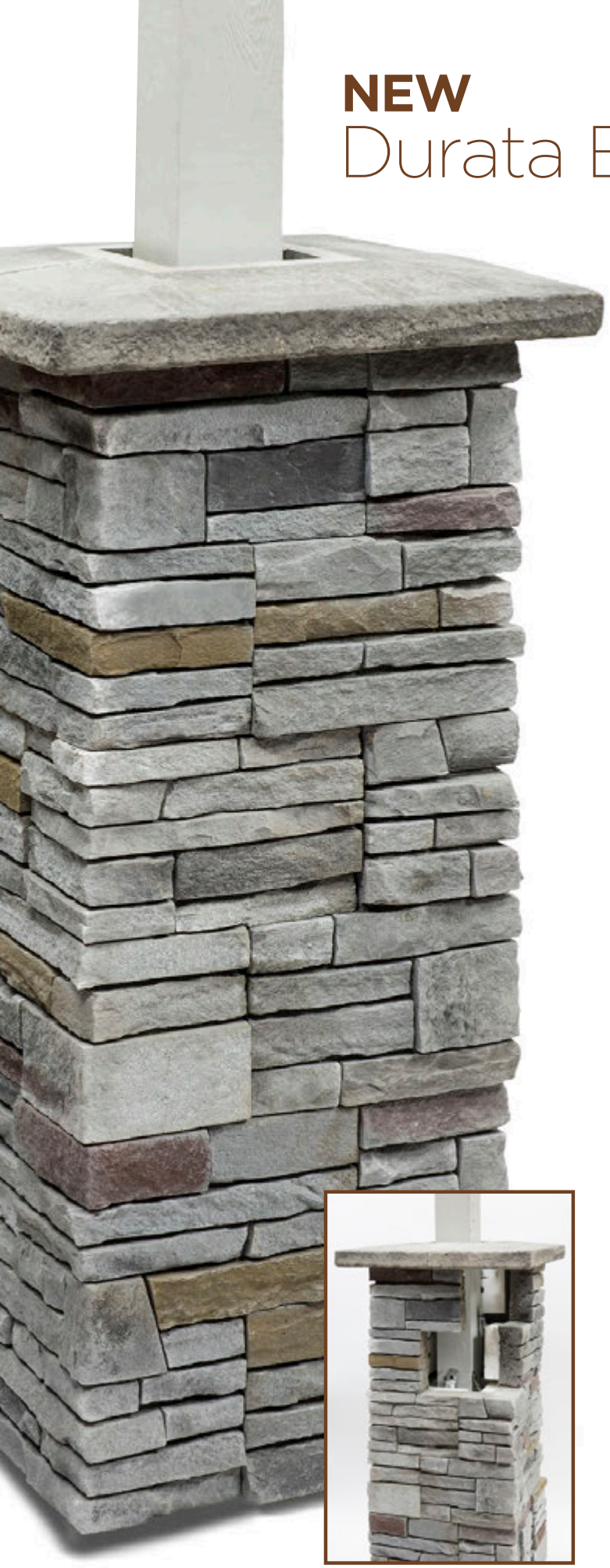
Item Number	Coverage per kit
75514812	24 linear ft.

DURATA STAINLESS STEEL STARTER TRACK

PACKAGE CONTENTS:
5’ pieces (each)

Item Number
756115150000

NEW Durata EZ Column *Wrap*



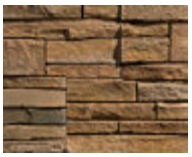
Durata EZ Column Wrap can transform any ordinary post or column structure into a beautiful and elegant presentation. Simple and easy to install around an existing structural element. No mortar needed.

EASY TO INSTALL

- **Faster and easy to install**
- Designed to wrap around 4" X 4", 6" X 6" or if you remove foam, an 8" X 8"
- Two mechanically fasten points per section; 12" high sections (14" X 14"square)
- **Packaging Detail – 1 section per box = 4 pieces (each section in a box is 1 foot high). Example: To complete a four foot EZ Column Wrap, you will need 4 boxes of item number 75516713**
- 16" X 16" split Capstone made to fit 4" X 4" and 6" X 6"
- Construction adhesive between column sections and cap stone
- Quick to install and cost effective (install time 6-10 minutes – 4' complete)
- Great for DIY

	Item Number	Coverage Area	Weight	Cartons/Pallet
EZ Column Wrap	75516713	4 sq ft	87 lbs	16
2-piece Cap 4" peaked	75516813	1.7 sq ft	30 lbs	20
2-piece Cap 6" peaked	75516913	1.7 sq ft	30 lbs	20
2-piece Cap 4" flat	75517313	1.7 sq ft	30 lbs	20
2-piece Cap 6" flat	75517413	1.7 sq ft	30 lbs	20

Caps available in Brown, Charcoal or Lime accessory colors.


Autumn 8004

Chardonnay 8013

Harvest 8094

Mystic 8078

Niagara 8095

Shenandoah 8057

Tuscarora 8063

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Accessories & Colors

Getting the details right makes all the difference – a sill that creates the perfect transition on a wall, a column that elevates a driveway into a grand entrance, or colors that work together beautifully. It's what sets a home apart.

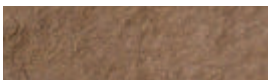
46 | Stone Accessories & Accents

48 | Rainscreen Moisture Drainage System

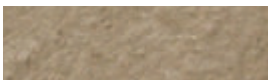
50 | Coordinating Colors

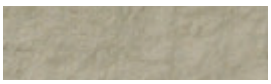
Stone Accessories & Accents

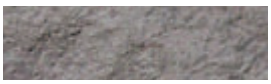
Available in these five colors, these accessories and accents coordinate perfectly with Ply Gem Stone's many colors and styles.


Brown 8008

Charcoal 8081


Country 8017


Cream 8018


Lime 8037

Address/Date Stone

Address or date markers
Small (11.5" x 7.25") has up to four characters (3" tall)
Large (19" x 11.75") has up to five characters (4" tall)

Item Number	Carton Weight	Dimensions	Pcs/Carton	Cartons/Pallet
75510612	8 lbs	11.5" w x 7.25" h x 1.5" thick	1	N/A
75513312	20 lbs	19" w x 11.75" h x 1.5" thick	1	N/A

Capstone

Columns, Ledges and Walls

Item Number	Carton Weight	Dimensions	Pcs/Carton	Cartons/Pallet
75510812	20 lbs	11.75"w x 19"h x 1.5" thick	1	20

Electric Box/Light Box

Backer for electrical and utility fixtures

Item Number	Carton Weight	Dimensions	Pcs/Carton	Cartons/Pallet
Electric Box – 75511212	84 lbs	11.5" w x 7.25" h x 1.78" thick	12	32
Light Box – 75511812	88 lbs	9" w x 13" h x 1.78" thick	8	32

Mantel/Corbel Bracket

Item Number	Carton Weight	Dimensions	Pcs/Carton	Cartons/Pallet
75511912	80 lbs	6.5"d x 3.75"w x 8.25"h	20	20

Trim Stone

Framing Windows and Edges

Item Number	Carton Weight	Dimensions	Pcs/Carton	Cartons/Pallet
75512812	64 lbs	7.25"w x 11.25"h x 1.5" thick	8	32

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Soldier

Frames Windows and Edges

Item Number	Carton Weight	Dimensions	Pcs/Carton	Cartons/Pallet
75511612	90 lbs	5.75"w x 8"h x 2" thick	18	32
75512712	72 lbs	4.875"w x 8.625"h x 2" thick	18	32

Keystone

Decorative center element above windows and garages

Item Number	Carton Weight	Dimensions	Pcs/Carton	Cartons/Pallet
75512612	70 lbs	4.875" base x 10.5"h x 8.25" top	10	32

Hearthstone

Hearths, Benches, and Pedestals

Item Number	Carton Weight	Dimensions	Pcs/Carton	Cartons/Pallet
75510312	35 lbs	19"w x 19"h x 1.5" thick	1	20
75510412	80 lbs	24"w x 24"h x 2.5" thick	1	9

Tapered Capstone

Columns, Ledges and Walls

Item Number	Carton Weight	Dimensions	Pcs/Carton	Cartons/Pallet
75510212	80 lbs	14"w x 19"h x 2" thick	2	20
75510512	70 lbs	14"w x 32"h x 2" thick	1	10

Tapered Sill

Window sills and transition between siding materials

Item Number	Carton Weight	Dimensions	Pcs/Carton	Cartons/Pallet
75512412	81 lbs	3.25"d x 2.875"h x 18"l	9	32
75512512	72 lbs	3.25"d x 2.875"h x 24"l	6	32

Quoin Corner

Large corners that outline the sides of the wall

Item Number	Carton Weight	Dimensions	Pcs/ Carton	Cartons/ Pallet
75512012	66 lbs	5.5"d x 6.875"h x 12.875"l	6	20

Shutter Block

Shutters sit on top

Item Number	Carton Weight	Dimensions	Pcs/ Carton	Cartons/ Pallet
75510012	63 lbs	3"d x 2.875"h x 14"l	9	32
75510112	72 lbs	3"d x 2.875"h x 14.625"l	9	32

NEW Lintel

Decorative architectural element for around doors or windows

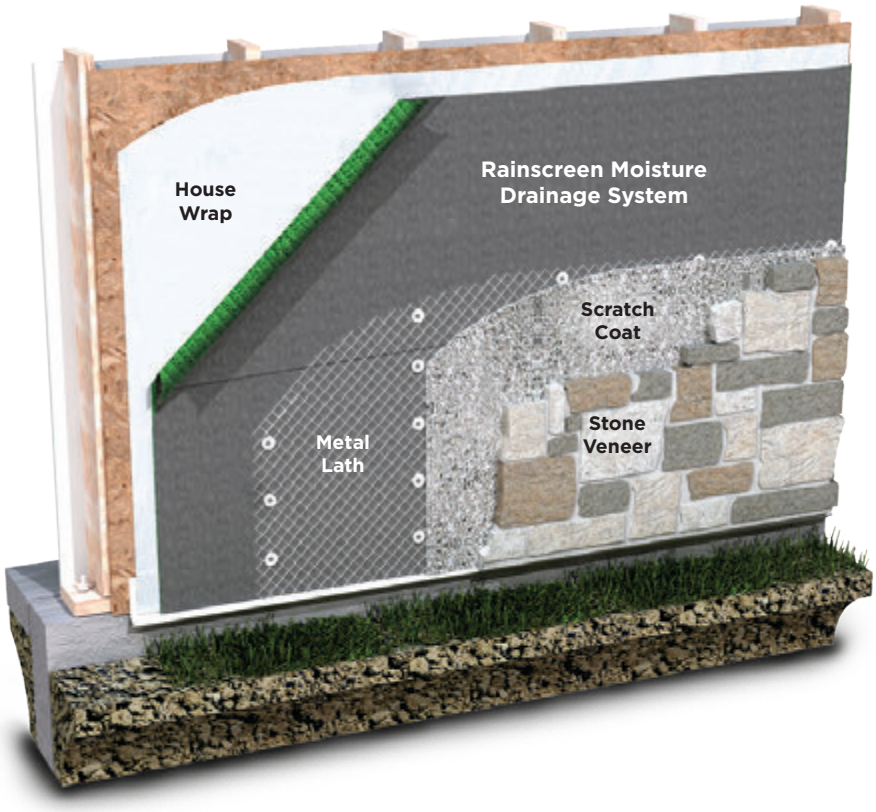
Item Number	Carton Weight	Dimensions	Pcs/ Carton	Cartons/ Pallet
75514212	13.5 lbs	Lintel 6" x 40" x 2.25"	1	32

5315

Shadow Ledgestone in Hampton

Rainscreen Moisture Drainage System

When building with stone, stucco, brick, vinyl, cedar, or fiber cement siding, it's important to use an effective rainscreen system that protects against drainage and ventilation. When moisture finds its way into any wall system, it penetrates the outer surface of the wall and becomes trapped. This creates a perfect environment for toxic mold growth and possible structural failure. Rainscreen Moisture Drainage System is specifically designed to keep almost any siding material dry and protected.



APPLICATION PRODUCTS

75611410 – Weep Screed
75611512 – EZ Bead Tan
75611513 – EZ Bead White
375611118 – QuickCrete (80 lb/bag)
75611210 – Galvanized wire lath (18 sq/ft)

	Item Number	Coverage Area	Weight	Rolls Per Pallet
6mm roll	75611310	200 sq ft	14 lbs	18
10mm roll	75611311	103 sq ft	16 lbs	18

While every reasonable effort has been done to ensure the accuracy of the photographs, the photos are intended only as a simple, general illustration of product available and should not be considered as a definitive guide or representation of the actual product. Contact Ply Gem Stone or a dealer near you for hard samples, spec clarifications and/or product updates.

Coordinating *Colors*

Finding the best stone color to coordinate with your siding can be overwhelming. The suggestions below will help get you started. Siding colors have been simplified into color families. Also included are suggestions for accessory colors.

ACCESSORY COLOR KEY

CREAM	LIME	BROWN
COUNTRY	CHARCOAL	

STONE COLOR	ACCESSORY COLOR	SIDING COLOR FAMILY
ABERDEEN		
AUTUMN		
CALGARY		
EARTHTONE		
FLINT		
HARVEST		
FULTON		
ALPINE MIST		
BRADFORD		
CAMBRIA		
SHERWOOD		
SPICE		
WINFIELD		
MONROE		
ODESSA		
PENNS VALLEY		
SANDY CREEK		
SIERRA		
SUMMIT		
CHESTER		

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SIDING COLOR FAMILY KEY

WHITE	BEIGES	GREENS	CREAMS	BROWNS
YELLOWS	REDS	BLUES	GRAYS	

STONE COLOR	ACCESSORY COLOR	SIDING COLOR FAMILY	STONE COLOR	ACCESSORY COLOR	SIDING COLOR FAMILY	STONE COLOR	ACCESSORY COLOR	SIDING COLOR FAMILY
OSWEGO			PA LIME			ARKOSE		
CHARDONNAY			ROCKAWAY			BUCKINGHAM		
SHADE MOUNTAIN			SHENANDOAH			CHARDONNAY		
SONOMA			EASTON			FAIRBANKS		
TUSCARORA			GOLDEN HILL			HAMPTON		
CLARION			MIDWEST			MYSTIC		

plygemstone.com
2600 Grand Blvd., Suite 900
Kansas City, MO 64108
877-804-1670
support@plygemstoneinfo.com

Because Ply Gem Stone replicates natural stone, inconsistencies in color and texture can be expected. Every effort has been made to ensure the stone colors on our printed and online materials are as close to the actual stone as possible. However, photography, printing, and viewing conditions may alter perception of color. Consult your distributor or sales representative for product samples. Ply Gem reserves the right to alter, modify, or delete items from time to time without notice.

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Explore our complete line of exterior building products

Ask us about other Ply Gem exterior building products. In addition to Ply Gem Stone, Ply Gem provides a comprehensive line of siding, fence, trim, designer accents, roofing, windows and doors. Everything you need to create stylish, low maintenance exteriors.