Windows
inspired by you.
Which window is right for you?

That depends on the style of your home, the size of your budget and your own preferences. With Ply Gem, you can choose from a wide range of styles to meet your needs. To help stretch your budget while maintaining a consistent look, consider upgrading the windows in the front and choose less costly windows in the back that are identical on the interior. If you’re looking for more colourful options, our aluminum clad windows offer a full spectrum of choices. Whatever inspires you, look to Ply Gem for solutions custom made for you.
4 steps to your new windows.

Choosing new windows doesn’t have to be complicated. Budget and colour will influence your choice of vinyl or clad windows. The design of your home will help determine the style you select. Light and climate conditions will help you choose the best glass option. After that, you can customize the look with grilles and hardware.

1. Choose frame material.
   - Vinyl – Our vinyl windows offer great value, energy efficiency and a lifetime of low-maintenance beauty.
   - Clad Vinyl – Our Design Series offers the beauty of aluminum on the outside with the energy efficiency and low maintenance of vinyl on the inside.
   - Clad Wood – Signature Series windows offer the natural beauty of wood on the inside and colourful, durable aluminum cladding on the outside.

2. Select your style.
   Choose from six different styles: single hung, sliding, casement, awning, fixed and picture windows. Combinations with or without architectural shapes are also available. For an explanation of window styles, see page 20.

3. Get the right glass for you.
   We offer several glass options to meet specific climate conditions. Choices include double- or triple-glazing tailored to your needs with LoE coatings and argon gas fill. In addition, we offer glass options for safety, privacy and sound control. See page 28 for details.

4. Add the finishing touches.
   Grilles can turn a plain window into a stylish statement. Hardware finishes and trim options also play a part in your window’s aesthetics. Explore your options on page 32.
Choose frame material.

As one of Canada’s top window manufacturers, we build quality into every product we make. Our vinyl windows feature sturdy, multi-chambered frames and sashes with welded corners. They never need painting or staining and are available in white or beige. For more exterior colour options, we also offer aluminum clad vinyl windows.

If you prefer a wood interior, our clad wood windows can be painted or stained to coordinate with your interior décor. They’re protected from the weather by a durable exterior aluminum cladding.

Choose frame material.

Step 1
Common Frame Construction
Vista windows have a common frame. Multi-lite windows feature a continuous head and sill design that provides a clean appearance and eliminates the need for mulls, which are susceptible to air and water penetration.

Standard Features
- **Seals out the elements**
  Tri-Fin weatherstripping prevents drafts, dust and moisture from getting in.
- **Smooth operation**
  Spring balance system makes opening and closing single-hung windows easy; holds sash open at any height.
- **Built-in security**
  Anti-lift sash on sliding windows prevents forced entry.

Exterior Frame Colours
- White
- Beige

Matching Hardware
- Hardware available in White and Beige. See page 34 for details.

Matching Patio Door
- Steel-reinforced interlocking sashes increase structural integrity.
- Low-friction nylon rollers ensure smooth, effortless operation.

Slimline design. Expanded view.
A clean, modern profile. Sturdy, steel-reinforced construction.
A contemporary look built to last. Our Vista Series vinyl windows enhance any home at a price that fits any budget.
Comfort Series VINYL WINDOWS

Common Frame Construction
Comfort windows have a common frame. Multi-lite windows feature a continuous head and sill design that provides a clean appearance and eliminates the need for mulls, which are susceptible to air and water penetration.

Exterior Frame Colours
- White
- Beige

Hardware Colours
Hardware available in 11 colours and finishes. See page 34 for details.

Standard Features
- Seals out the elements
  Tri-Fin weatherstripping prevents drafts, dust and moisture from getting in.
- Sturdy construction
  Steel-reinforced interlocking sashes increase structural integrity, water resistance and wind load.
- Smooth operation
  Two sets of tandem rollers distribute weight of triple glazing to ensure sliding windows glide easily.

Matching Patio Door
Our Vista Series patio door pairs well with all our vinyl windows.

Comfort Series VINYL WINDOWS

Triple-glazed for total comfort.
With sashes that accept full-size triple-glazed units, Comfort Series windows help keep your home cozy even in Arctic conditions. They’re ideal wherever comfort and energy savings are paramount.
Balanced views.
Classic single-hung and sliding windows have equal sight lines. It simply means the sashes are identical. (Casement and awning windows can be combined with fixed windows to create equal sight lines.)

Exterior Frame Colours
For more colour, put Design Series clad windows out front. On the interior, they're identical to Classic Series windows.

Steel-reinforced interlocking sashes increase structural integrity.

Matching Hardware
Hardware available in White and Beige. See page 34 for details.
A beautiful choice for harsh climates.

Our newest line of vinyl windows is designed for triple-glazing. A robust frame suits both traditional and modern style homes. Advanced engineering ensures year-round comfort.
Design Series
ALUMINUM-CLAD VINYL WINDOWS

Make a bold statement.

These aluminum clad vinyl windows offer the best of both worlds: durable, colourful exteriors and low-maintenance vinyl interiors. They pair well with our double-glazed Classic or triple-glazed Enviro Series windows.

Interior Frame Colours

- White
- Beige
- Clear Anodized
- ECP

Exterior Frame Colours

- White
- Cashmere
- Beige
- Sable
- Slate Grey
- Clear Anodized
- Taupe
- ECP
- Hunter Green
- Redwood
- Brown
- Black

Standard Features

- **Seals out the elements**
  Tri-Fin weatherstripping prevents drafts, dust and moisture from getting in.

- **Smooth operation**
  Spring balance system makes opening and closing single-hung windows easy; holds sash open at any height.

- **Energy-saving glass**
  Design Series windows are available with double- and triple-glazing. Insulated glass units with LoĒ and argon can be tailored to your requirements.

Hardware Colours

Hardware available in 11 colours and finishes. See page 34 for details.

Balanced views.

Design Series windows have balanced sight lines. It simply means the sashes on casement and picture combinations are balanced. Equal lite options are also available with fixed combinations.

Matching Patio Door

Slip and rail design for a bold and modern look.

Offered with a number of SDL, SML and in-glass grille options for architectural detail.
Signature Series
ALUMINUM-CLAD WOOD WINDOWS

Traditional craftsmanship. Enduring beauty.

Signature Series windows are crafted from hem fir, selected for its strength and extraordinary beauty. The interior can be stained to bring out the fine grain or painted to match your décor. Aluminum cladding protects the exterior from moisture.

Standard Features

- Aluminum clad exterior
  Durable extruded cladding brightens your home with an array of colours.

- Weathertight construction
  Mortise and tenon joints are sealed to prevent water and air infiltration.

- Energy-saving glass
  Signature Series windows are available with double- or triple-glazing. Insulated glass units with LoĒ and argon can be tailored to your needs.

Exterior Frame Colours

Hem fir interiors can be stained or painted to match your décor. Aluminum clad windows are available in a wide range of colours to suit your style.

Energy-saving glass

Signature Series windows are available with double- or triple-glazing. Insulated glass units with LoĒ and argon can be tailored to your needs.

MATCHING PATIO DOOR

Multi-point lock enhances security and ensures a weather-tight seal.

Sealed mortise and tenon joints are reinforced with corner keys.

ENHANCED COLOUR PROTECTION

An innovative Kynar® coating helps protect our darker colours from fading and chalking. Colours are reproduced as accurately as printer technology allows.

Hunter Green

Redwood

Clear Anodized

Beige

Sable

Slate Grey

Hunter Green

Cashmere

Beige

Sable

Traditional craftsmanship. Enduring beauty.

Signature Series windows are crafted from hem fir, selected for its strength and extraordinary beauty. The interior can be stained to bring out the fine grain or painted to match your décor. Aluminum cladding protects the exterior from moisture.
A window for every view.

Single Hung
Single-hung windows have a fixed upper sash and a lower sash that slides vertically to allow ventilation. Popular for traditional homes.

Casement
Casements are hinged on one side and crank open to catch the breeze. They have a contemporary look and are a popular choice over kitchen counters.

Awning
Awning windows are hinged at the top and open outward. Placed high on a wall, they provide light and ventilation while maintaining privacy. Placed below larger fixed windows, they provide ventilation and deflect light rain.

Horizontal Slider
Horizontal sliding windows have one fixed sash and one sash that slides left or right. Popular for modern homes and where you don’t want an open sash extending over a deck or patio.

Fixed Pane
Non-operating windows including picture windows and architectural shapes such as half-round, elliptical and trapezoid.

Combinations
Shapes such as arch-top windows can be combined over standard windows to create a distinctive look. Multiple windows can also be combined to create panoramic views and connect a room to the outdoors.

A Door that fits your life.

Sliding Patio Doors
Sliding patio doors are a good choice where floor space is limited. They provide light, expansive views and an easy transition between indoors and out.

2 Panel - Either panel can be active.
3 Panel Vinyl - Middle panel active for vinyl series.
3 Panel Vinyl - Active outside panel (left or right) '*Vista Series Vinyl Patio Door only
3 Panel Clad - Active outside panel (left or right)
4 Panel - Both center panels are active.

Hinged Patio Doors
Hinged patio doors are either outswing or inswing and create an elegant gateway to the outdoors. Also available as a single panel door.

2 Panel Fixed - Either panel can be active, one panel is fixed.
2 Panel Double Door - Both panels can be active.
3 Panel - Any of the three panels can be active.
The perfect doors for our windows.

Our sliding patio doors are available in vinyl, clad vinyl and clad wood. (Clad-wood doors are also available as hinged French doors.) Designed to coordinate with our windows, they provide the perfect gateway between your indoor and outdoor living spaces.

Vista Series

Like our vinyl windows, our vinyl patio doors are designed to make your home more beautiful and more comfortable.

- **Seals out the elements**
  Triple weatherstripping prevents drafts, dust and moisture from getting in. The vinyl welded common frame helps prevents air and water penetration.

- **Strong and secure**
  Interlocking stiles are reinforced with steel.

- **Large sizes**
  Available in 8-ft. height to accommodate taller ceilings. Wider 12-ft. panels available in 3- or 4-panel units.

- **In-Glass Blinds**
  An energy-efficient, attractive and easily maintained privacy option.

<table>
<thead>
<tr>
<th>Frame Colours</th>
<th>Hardware Colours</th>
</tr>
</thead>
<tbody>
<tr>
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<td>Beige</td>
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Colours are reproduced as accurately as printer technology allows. Toelock is optional for additional security.

Classic Series

This sturdy wood frame sliding door is entirely clad in vinyl. It’s one of the quietest, smoothest patio doors on the market.

- **Seals out the elements**
  Triple weatherstripping prevents drafts, dust and moisture from getting in.

- **Strong and secure**
  Interlocking stiles are reinforced with steel. Features a mechanically fastened woodbuck frame.

- **Large sizes**
  Available in 8-ft. height to accommodate taller ceilings. Wider 12-ft. panels available in 3- or 4-panel units.

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Get the best of both worlds
On the outside, extruded aluminum cladding ensures lasting beauty. On the inside, high performance vinyl offers a clean, low-maintenance look.

Sturdy construction
Multi-chamber, 100% PVC frame and sash with steel reinforcements ensure lasting beauty.

High efficiency glass
Designed for our northern climate, it increases comfort and lowers energy bills. LoE glazing ensures maximum energy rating.

In-Glass Blinds
An energy-efficient, attractive and easily maintained privacy option.

Matching Hardware
Matched hardware for both interior and exterior colours. See page 34 for details.

Exterior Colours
White Brown Black Slate Grey Warm Silver

White toe lock included for added security.

Aluminum raised rail protects wheels from damage and jamming from dirt and debris.

Ultra-durable nylon tandem wheels leave no marks and provide smooth operation.

Colours are reproduced as accurately as printer technology allows.

Exterior Frame Colour
White Cashmere Beige Sable Slate Grey Clear Anodized Taupe Hunter Green Redwood Brown Black

ENHANCED COLOUR PROTECTION
An innovative Kynar® coating helps protect our darker colours from fading and chalking. Colours are reproduced as accurately as printer technology allows.

Hinged patio door hardware available in a variety of colours.

Sliding patio door hardware available in a variety of colours.

Beautiful any way you look at it.
On the outside, durable aluminum cladding is available in an array of colours. On the inside, the fine grain texture of hem fir can be stained or painted to match your décor.

Inswing or outswing styles in an elegant wide rail profile (4 1/2" width stiles and top rail, 7 1/4" width bottom rail).

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Hinged patio door hardware available in a choice of styles and finishes.

Sliding patio door hardware available in a variety of colours.

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Inswing or outswing styles in an elegant wide rail profile (4 1/2" width stiles and top rail, 7 1/4" width bottom rail).
Custom made for our Canadian climate.

When you live in a country as big as ours, climate conditions vary from wet to dry to extreme hot and cold. So we design our windows to fit the conditions where you live. Our vinyl windows have air pockets inside them that insulate like a parka. Welded corners ensure air and water never get through. Double- and triple-glazed glass packages can be tailored to your needs to make your home as cozy and energy efficient as possible.

What’s your climate zone?

Ply Gem windows and patio doors can be configured to meet or exceed ENERGY STAR® requirements for each climate zone. For ENERGY STAR ratings visit plygem.ca.

Built for peace of mind.

One way to recognize a well-made window is to look carefully at the warranty. We offer a Limited Lifetime Warranty on our units. Compare coverage with our competitors and you’ll see why Ply Gem is the right choice for your home.

Triple-glazed comfort.

Our Comfort and Enviro Series are our most energy-efficient vinyl windows. Designed to accommodate a full-size triple-pane unit, they offer superior insulation values and provide the ultimate in comfort.

Increase your energy efficiency with a second LoĒ coat. See page 29.

Limited Lifetime

WARRANTY

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Our energy-saving Eco Glass options keep summer heat out and winter heat inside the house. All come with argon gas between the panes to increase insulation values. In addition, different types of LoĒ coatings are applied to the glass for low, medium or high solar gain.

**What is LoĒ?**
Low emissivity (LoĒ) coatings are applied to glass surfaces to reduce the transfer of heat through the window. High solar gain LoĒ lets more of the sun’s heat pass into a room. Low solar gain LoĒ blocks more of the sun’s heat.

**ECO GAIN 180**
High Solar Gain Glass

A great choice for our northern climate because it allows solar energy to pass through the glass to provide “free heat” in winter. LoĒ reflects heat back into the room, reducing home heating needs. Throughout the year, Eco Glass Gain 180 protects furnishings from fading and insulates against extreme temperatures.

**ECO SHIELD 270**
Solar Control Glass

A good choice for variable climates. In summer, Eco Glass Shield 270 can reduce solar heat gain by 50% or more compared to ordinary glass. In winter, argon fill and LoĒ work together to maintain comfort and reduce energy needs. Throughout the year, Eco Glass Shield protects against fading without darkening your view.

**ECO MAX SHIELD 366**
Ultimate Performance Glass

This “spectrally selective” glass provides the highest level of comfort, energy savings and fade protection. Instead of one or two layers, the glass is coated with three layers of silver to block summer heat and retain your home’s heat in winter – with no room-darkening tints and virtually no exterior reflectance.

**Sunny or shady outlook?**
South and west-facing windows get the most sunlight. If you want to take advantage of free heat from the sun, consider moderate or high solar gain glass in those locations. If glare is a concern, ask about our tinted glare control glass.

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We help protect our windows and doors during transit and at the job site by applying a clear protective film on inner and outer glass surfaces. It eliminates masking and makes cleanup a snap. Simply peel it off to reveal spotless glass.

This special coating reacts with the sun’s rays to loosen dirt so it rinses away when it rains. With NEAT®, your windows will stay cleaner longer and be easier to clean. Available with Eco Shield and Max Shield glass.
Grille Patterns & Colours

In-Glass Grilles

These are installed between the glass panes. You'll never have to clean them.

Available Sizes

- 1" Flat
- 5/8" Flat
- 5/16" Flat
- 1" Contour
- 3/4" Contour*

Available Colours

- White
- Beige
- Black
- Brown
- Redwood
- Grey
- Hunter Green

Simulated Divided Lites (SDL)

These are installed on the outer glass surfaces to simulate the look of divided panes.

1" SDL VINYL

- Interior (Vinyl)
- Exterior (Vinyl)

2" SML VINYL

- Interior (Vinyl)
- Exterior (Vinyl)

Brickmould Options

- New Construction brickmould has a nail fin for easy installation.
- Renovation brickmould has a removable cap and is available with a subsill or brickmould on all four sides.
- Rebate flush frame and stucco return frame styles are ideal for replacing aluminum sliders.

Vinyl New Construction brickmould available in white and beige only.

Clad Vinyl

Clad Wood

Rebate Flush & Stucco Return Frame

Screen colour options for clad wood windows:
- Stainable
- Black
- Champagne
- Chestnut Bronze
- Gold

Screen colour options for clad wood windows: - Brushed Chrome - Beige

Sandstone Charcoal Chocolate

Drywall Returns

Jamb Liners

Jamb liners provide a clean transition between the window and interior trim. They cover the inside surface of the side jambs, the head jambs and sill. Available in vinyl, foam filled PVC, hem fir, oak or pre-primed wood in sizes to fit all wall depths.

A drywall return channel, which connects to drywall or plywood used as interior jamb on the window frame, is available in 1/2" and 1/4" sizes.

Exterior and interior materials and colours are matched to your windows.
**Windows**

Casement and awning windows feature Truth Encore® multi-point locks in 11 stylish colours.

- White
- Beige
- Chestnut Bronze
- Champagne
- Faux Bronze
- Matte Black
- Metallic Bronze
- Brushed Nickel ($)
- Brushed Chrome ($)
- Western Pewter ($)
- Oil Rubbed Bronze ($$)

**Sliding Patio Doors**

Vinyl and Clad Wood sliding patio doors come standard with stylish Allure hardware in three colours. Allure white and beige are available with a keylock. Upgrade to Signature hardware for a choice of 8 designer colours which are available with a keylock. Colour matched (interior and exterior) Design Series handles come standard with Vinyl Clad sliding doors.

- **Allure Handle**
  - Black
  - White
  - Beige

- **Design Series Handle**
  - White
  - Beige
  - Beige® Int Only
  - Black
  - Black® Ext Only
  - Bronze® Ext Only
  - Slate Grey® Ext Only
  - Warm Silver® Ext Only

- **Signature Handle**
  - Matte Black ($)
  - Faux Bronze ($)
  - Brass ($$)
  - Antique Brass ($$)
  - Chrome ($$)
  - Brushed Chrome ($$)
  - Satin Nickel ($$)
  - Oil Rubbed Bronze ($$)
  - Optional keylock available ($$)

**Hinged Patio Doors**

Door handles add the finishing touch to our Signature Series hinged patio doors. We offer high quality Truth Sentry™ handles in a variety of attractive styles and finishes. Adjustable hinges in matching finishes are also available as an upgrade.

- **Painted Finishes**
  - White
  - Beige
  - Champagne
  - Faux Bronze
  - Matte Black
  - (Painted hardware to match door colour)

- **Plated Finishes ($)**
  - Antique Brass
  - PVD
  - Brass
  - PVD
  - Chrome
  - PVD
  - Oil Rubbed Bronze

**Hardware**

**WINDOWS, SLIDING PATIO DOORS & HINGED PATIO DOORS**

Physical Vapor Deposition - PVD finish is extremely durable and environmentally-friendly. Colours and finishes are reproduced as accurately as printer technology allows.
Ply Gem Building Products is the Manufacturer and Distributor of Mitten Siding & Accessories. Mitten has 7 product categories designed to work together to create the home exterior of your dreams. Vinyl siding, Aluminum, Shake & Stone, Windows & Doors, Accents, Building Envelope and Tools & Equipment are available across Canada through our in-house distribution. To find a dealer near you visit www.mittensiding.com.

Ply Gem wants you to take an active role in planning the look of your home exterior. The Ply Gem Designed Exterior Visualizer on plygem.ca was designed for you to experiment with our different colours, textures and product lines. Create your custom home exterior that only you - and Ply Gem, together - can produce.

Mitten Siding & Accessories

You don't need big windows to make a big impression. We can combine standard size windows to create striking views and give you more options for ventilation and design.
Peace of mind comes standard. The quality of Ply Gem windows and doors is reflected in the warranty that backs them. We guarantee our glass units against failure for as long as you own your home. Other components in our vinyl windows and patio doors are covered for up to 20 years. Furthermore, if you sell your home coverage is transferable to the new owner for up to 10 years. So whether you’re moving in or moving on, your investment is protected.

Ply Gem. Trusted by more builders than any other window brand.

FOR MORE INFORMATION SEE THE PLY GEM DOOR BROCHURE

Entry Doors

Fiber Stain
- The beauty of traditional woodgrain doors
- Will not warp, rot or rust
- Four woodgrain patterns to choose from
- Can be stained or painted to complement your home’s colour scheme
- Compression molded for high impact strength

Fiber Tuff
- Smooth fiberglass door holds paint better than traditional wood doors
- Will not warp, rot or rust
- More durable than wood
- Insulates up to six times better than wood doors
- A variety of flush and embossed panels available, many with glass options

Steel
- One of the most secure entry doors you can buy
- The steel skin prevents rotting, swelling and cracking
- Does not absorb moisture like wood so it holds paint longer for a bright entrance
- Helps insulate from heat, cold and outside noise

Create a custom look with decorative glass.

We offer dozens of ways to decorate your door with glass. From colourful stained glass to contemporary geometric designs, you’ll find an extensive array of artistic looks to choose from.

WARRANTY

LIFETIME WARRANTY

Entry Doors

FOR MORE INFORMATION SEE THE PLY GEM DOOR BROCHURE

Entry Doors

WARRANTY

Ply Gem. Trusted by more builders than any other window brand.
The Ply Gem Promise

Ply Gem is a 70-year leader in pioneering performance home exteriors, with a superior warranty for exactly the home you want for decades to come.

For more information, visit plygem.ca